

# VEVOR

**Upgrade · The Home Creator Way**



**GC-1632**  
**(TH/ FOUR)**



**GC-1632**  
**(TH AND V / NINE)**



**GC-1632**  
**(U/ FOUR)**



**GC-1632**  
**(V / FIVE)**

## **VEVOR Support Center**

### **PIPE CRIMPING TOOL**

**MODEL: GC-1632**

MODEL:GC-1632



This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

## SAFETY INSTRUCTIONS

In this manual, on the labeling, and all other information provided with this product:

| Warning icon                                                                      | Meaning                                                                                          |
|-----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
|  | Please read the manual and security icon carefully before using the product                      |
|  | Caution                                                                                          |
|  | Caution:<br>Please operate carefully to protect any parts of the human body such as your fingers |
|  | If misusing or jaws are worn, the fracture smash will fly out and cause dangerous                |
|  | Important information                                                                            |

**Warning:** To reduce the risk of injury, user must read instructions manual carefully. Ignore the warning, non-proper use of Pipe Crimping Tool could lead to fatal and serious injury.

## Save This Manual

Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the month and year of purchase. Keep this manual and the receipt in a safe and dry place for future reference.

In this manual, on the labeling, and all other information provided with this product:



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

### **⚠DANGER**

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

### **⚠WARNING**

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

### **⚠CAUTION**

CAUTION, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury

## **SAFETY RULES**

1. Have your Pipe Crimping Tool serviced by a qualified service technician using only identical replacement parts. This will ensure that the safety of the crimping tool Kit is maintained.
2. Maintain labels and nameplates on the tool which carry important safety information. If unreadable or missing, contact the agent to replace.
3. This product is not a toy, keep it out of reach of children.
4. Do not slide your fingers in the dies profile.
5. Do not put your fingers in the head of the crimping tool when you slide the dies inside it. Your fingers could be pinched very severely.
6. Do not use the tool without die.
7. The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.
8. Keep work area clean and well lit. Cluttered or dark areas invite accidents.
9. Keep children and bystanders away while operating, distractions will cause you to lose control.

## Understand Your Tool

Pipe Crimping Tool GC-1632 is for connecting fittings with pipe, with the advantage that ratchet located crimping to assure each crimp in high precision and leakproofness.

The product complies with relevant standards and regulations. Installation of this device must comply with all applicable regulations, and it should only be operated in well-ventilated areas. Please read the user manual before installing and using this equipment.

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

Children shall not play with the appliance.

This appliance shall not be used by children. Keep the appliance and its cord out of reach of children.

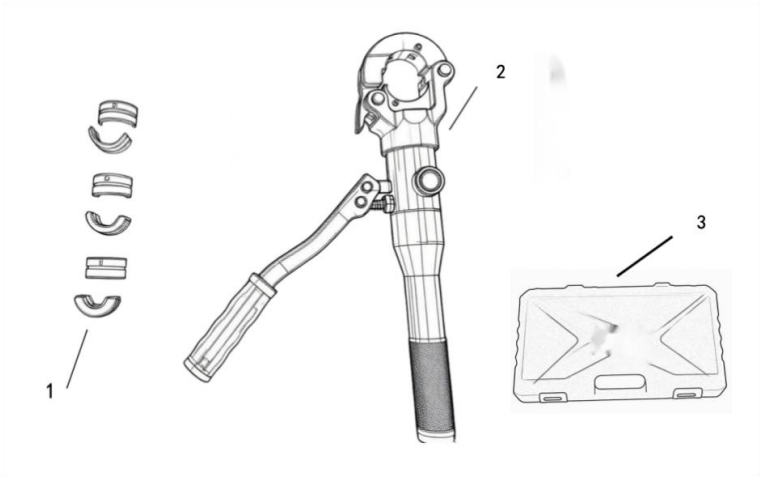
This appliance is intended to be used in household and similar applications such as:

- staff kitchen areas in shops, offices and other working environments;
- farm houses;
- by clients in hotels, motels and other residential type environments;
- bed and breakfast type environments.

Please properly keep product. Check whether the product is abnormal before use. If it is abnormal, please stop using it.

Please use the product according to the intended use, warn of potential injury from misuse.

# 1. Description of components:



| Item no. | Description        | Function                                   |
|----------|--------------------|--------------------------------------------|
| 1        | Die set            | For crimping,interchangeable crimping dies |
| 2        | Pipe Crimping Tool | Compression pipe fitting                   |
| 3        | Suitcase           | Store the tools                            |

**Note:** Different combinations come with different accessories. Please refer to the actual purchased product.

**Note:** The quantity of molds in the picture is for display purposes only. Different combinations come with varying numbers of molds. Please refer to the actual purchased items.

## Operating Instruction

Read the entire SAFETY INFORMATION section at the beginning of this manual including all text under subheadings therein before using this product.

## CAUTION

Please do not knock any part of the tool; otherwise it is dangerous for operator.

## CAUTION

### **Don't operate the tool without dies.**

The product head is equipped with a set of molds that can be replaced as needed. Before use, prepare the pipe to be crimped, insert the crimping pliers, tighten the oil return switch to the right, and use the movable handle to crimp. When the indenter is compressed, the crimping is successful. It's best to loosen the oil return valve on the left side.

| Combination   | Crimping mold                              | Applicable scope                                      |
|---------------|--------------------------------------------|-------------------------------------------------------|
| Combination 1 | TH16、TH20、TH26、TH32                        | PEX pipe / aluminum-plastic pipe                      |
| Combination 2 | U16、U20、U25、U32                            | PEX pipe / aluminum-plastic pipe                      |
| Combination 3 | V12、V15、V18、V22、V28                        | Stainless steel pipe                                  |
| Combination 4 | TH16、TH20、TH26、TH32<br>V12、V15、V18、V22、V28 | PEX pipe/aluminum-plastic pipe / Stainless steel pipe |

## Maintenance And Servicing

## WARNING

Damaged equipment may cause serious personal injury. do not use damaged equipment. if abnormal noise or vibration occurs, have the problem corrected before further using.

1. **Before each using**, inspect the general condition of the tool. check for loose screws, misalignment or binding of moving parts, cracked or broken parts, or any other condition that may affect its safe operation.

2. **After using**, clean external surfaces of the tool with clean, moist, smear the rust preventing oil on the metal surface of the tool and the dies to avoid rusty. store the tool in the dry environment.

3. service to the tool should only be done by a qualified service technician.

